ROCKWOOL

Life Cycle Assessment: Results

The following supplementary LCA results are to be read alongside the complete ROCKWOOL[®] Environmental Product Declaration, attached.

ROCKWOOL[®] stone wool product: DUCT SLAB 1000x600x40

The results are for: 1 m2 of product,

with a thickness of

40 mm.

Thermal resistance as stated in product data sheet.

Limitations

Conservative choices are made in the LCA as described in the ROCKWOOL[®] Group LCA rules. Therefore, the results can be considered to be conservative and worst case.

Description of the system boundaries (x=included, MNA = Module not assessed)

Product stage Construction installation stage			Use stage						End-of-life stage				and loads beyond the system boundarie			
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse- Recovery- Recycling- potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
х	х	х	х	х	х	MNA	MNA	MNA	MNA	MNA	MNA	х	х	х	х	х

Environmental impact

Parameter	Unit	A1-3	A4	A5	B1	C2	C4	D		
Global warming	${\rm kg}~{\rm CO_2}~{\rm eqv}$	2.7E+00	4.6E-01	4.6E-01	0	8.0E-03	3.3E-02	-1.1E-01		
The global warming p unit of that			al contribution to ference gas, carbo	•	•	•				
Ozone depletion	kg CFC11 eqv	6.3E-09	7.5E-17	7.1E-10	0	4.4E-16	2.5E-14	-6.4E-15		
Destruction of the stratospheric ozone layer which shields the earth from ultraviolet radiation harmful to life. This destruction of ozone is caused by the breakdown of certain chlorine and/or bromine containing compounds (chlorofluorocarbons or halons), which break down when they reach the stratosphere and then catalytically destroy ozone molecules.										
Acidification	$kg SO_2 eqv$	1.1E-02	3.6E-04	2.5E-04	0	8.1E-06	2.1E-04	-3.8E-04		
Acid depositions have negative impacts on natural ecosystems and the man-made environment incl, buildings. The main sources for emissions of acidifying substances are agriculture and fossil fuel combustion used for electricity production, heating and transport.										
Eutrophication	kg PO ₄ ³⁻ eqv	2.3E-03	7.3E-05	8.9E-05	0	1.8E-06	2.4E-05	-5.3E-05		
Excessive enrichme	ent of waters and	continental sur	faces with nutrier	nts, and the ass	ociated a	adverse biolog	ical effects.			
Photochemical ozone creation	kg Ethene eqv	6.1E-04	-1.5E-06	2.4E-05	2.5E-10	-7.8E-07	1.6E-05	-4.3E-05		
Chemical reactions brought about by the light energy of the sun. The reaction of nitrogen oxides with hydrocarbons in the presence of sunlight to form ozone is an example of a photochemical reaction.										
Depletion abiotic resources -elements	kg Sb eqv	2.3E-06	3.8E-08	9.4E-09	0	6.5E-10	1.3E-08	-2.6E-08		
Depletion abiotic resources fuels	MJ	3.3E+01	6.2E+00	8.2E-01	0	1.1E-01	4.7E-01	-2.9E+00		
Consumpt	ion of non-renew	able resources,	thereby lowering	their availabili	ty for fut	ure generatio	ns.			

ROCKWOOL

Resource use

Parameter	Unit	A1-3	A4	A5	B1	C2	C4	D
Use of renewable primary energy excluding renewable primary energy resources used as raw materials	MJ	1.0E+01	3.5E+00	4.3E+00	0	6.2E-03	6.3E-02	-1.6E+00
Use of renewable primary energy resources used as raw materials	MJ	5.2E+00	0.0E+00	-4.0E+00	0	0.0E+00	0.0E+00	0.0E+00
Total use of renewable primary energy resources	MJ	1.6E+01	3.5E-01	3.1E-01	0	6.2E-03	6.3E-02	-1.6E+00
Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials	MJ	3.0E+01	6.2E+00	8.9E-01	0	1.1E-01	4.8E-01	-3.0E+00
Use of non-renewable primary energy resources used as raw materials	MJ	6.0E+00	0.0E+00	-1.6E-02	0	0.0E+00	0.0E+00	0.0E+00
Total use of non-renewable primary energy resources	MJ	3.5E+01	6.2E+00	8.8E-01	0	1.1E-01	4.8E-01	-3.0E+00
Use of secondary materials	kg	0.0E+00	n/a	0.0E+00	n/a	n/a	n/a	n/a
Use of renewable secondary fuels	MJ	*	*	*	*	*	*	*
Use of non-renewable secondary fuels	MJ	*	*	*	*	*	*	*
Net use of fresh water	m ³	1.3E-02	4.1E-04	1.1E-03	0	6.8E-06	1.2E-04	-1.0E-03

* There are no renewable and no non-renewable secondary fuels used in A3. The minor use of secondary fuels as part of the background datasets is not accounted for.

Waste categories

Parameter	Unit	A1-3	A4	A5	B1	C2	C4	D
Hazardous waste disposed	kg	3.4E-06	2.9E-07	1.9E-08	0	8.7E-09	1.4E-08	-5.2E-09
Non-hazardous waste disposed	kg	2.3E-01	9.5E-04	6.8E-02	0	1.7E-05	2.4E+00	-7.6E-03
Radioactive waste disposed*	kg	8.2E-04	7.7E-06	1.9E-05	0	1.4E-07	5.6E-06	-4.2E-06

* There is never radioactive waste from a ROCKWOOL plant (A3), but there might be small amounts associated with the secondary LCI datasets used for the upstream chain (A1 & A2), which are taken into account here.

Output flows

Parameter	Unit	A1-3	A4	A5	B1	C2	C4	D
Component for re-use	kg	6.42E-07	n/a	1.91E-08	n/a	n/a	n/a	n/a
Materials for recycling	kg	1.13E-01	n/a	n/a	n/a	n/a	n/a	n/a
Materials for energy recovery	kg	1.30E-04	n/a	n/a	n/a	n/a	n/a	n/a

Exported energy	MJ	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
						CRE	ATE AND	PROTECT®	