

# Life Cycle Assessment: Results

The following supplementary LCA results are to be read alongside the complete ROCKWOOL® Environmental Product Declaration, attached.

ROCKWOOL® stone wool product:

Rocklap H&V Section

The results are for:

1 linear metre of product,

with a thickness of 52.5 mm

20 mm.

Inner diameter of pipe section:

Description of the system boundaries (x=included, MNA = Module not assessed)

| Production stage |           |               | Construc  | tion stage | Use stage |             |        |             |               |                        | End-of-life stage        |                            |           | Benefits and<br>loads<br>beyond the<br>system<br>boundaries |          |  |
|------------------|-----------|---------------|-----------|------------|-----------|-------------|--------|-------------|---------------|------------------------|--------------------------|----------------------------|-----------|---|----------|--|
| Raw materials    | Transport | Manufacturing | Transport | Assembly   | Use       | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water<br>use | De-construction demolition | Transport | Waste processing  | Disposal | Reuse-<br>Recovery-<br>Recycling - potential |
| A1               | A2        | A3            | A4        | A5         | B1        | B2          | В3     | B4          | B5            | В6                     | B7                       | C1                         | C2        | C3  | C4       | D  |
| Х                | Х         | Х             | Х         | Х          | Х         | MNA         | MNA    | MNA         | MNA           | MNA                    | MNA                      | Х                          | Х         | Х   | х        | X  |

#### Limitations

Conservative choices are made in the LCA as described in the ROCKWOOL Group LCA rules. Therefore, the results can be considered to be conservative and worst case.

|   | Production stage   | Construc                     | tion stage  | Use stage         | End-of-li                      | fe stage                    |                            |  |  |  |
|---|--|------------------------------|---|-------------------|--------------------------------|-----------------------------|----------------------------|--|--|--|
| Parameter   | A1-3   | A4                           | A5  | B1                | C2                             | C4                          | D                          |  |  |  |
| Global warming potential (GWP)<br>kg CO <sub>2</sub> eqv  | 6.6E-01  | 1.0E-01                      | 1.1E-01   | 0                 | 1.8E-03                        | 7.7E-03                     | -2.6E-02                   |  |  |  |
| The global warming potential of a gas r   | efers to the total contribution  | on to global warming resulti | ng from the emission of one value of 1.                   | e unit of that ga | as relative to one unit of the | e reference gas, carbon dio | xide, which is assigned a  |  |  |  |
| Ozone depletion potential (ODP)<br>kg CFC11 eqv   | 1.5E-09  | 1.7E-17                      | 1.6E-10   | 0                 | 1.3E-16                        | 7.1E-15                     | -1.5E-15                   |  |  |  |
|   | Destruction of the stratospheric ozone layer which shields the earth from ultraviolet radiation harmful to life. This destruction of ozone is caused by the breakdown of certain chlorine and/or bromine containing compounds (chlorofluorocarbons or halons), which break down when they reach the stratosphere and then catalytically destroy ozone molecules. |                              |   |                   |                                |                             |                            |  |  |  |
| Acidification potential (AP)<br>kg SO2 eqv  | 2.6E-03  | 8.2E-05                      | 5.7E-05   | 0                 | 1.9E-06                        | 4.9E-05                     | -8.7E-05                   |  |  |  |
| Acid depositions have negative impacts  | on natural ecosystems and  |                              | nt incl, buildings. The main city production, heating and |                   | missions of acidifying substa  | ances are agriculture and f | ossil fuel combustion used |  |  |  |
| Eutrophication potential (EP)<br>kg PO43- eqv   | 5.3E-04  | 1.7E-05                      | 2.0E-05   | 0                 | 4.4E-07                        | 5.6E-06                     | -1.2E-05                   |  |  |  |
|   | Excessive enrichm  | nent of waters and continen  | tal surfaces with nutrients,                              | and the associ    | iated adverse biological effo  | ects.                       |                            |  |  |  |
| Photochemical ozone creation (POCP) kg Ethene eqv   | 1.5E-04  | -3.5E-07                     | 5.5E-06   | 5.6E-11           | -2.1E-07                       | 3.7E-06                     | -9.9E-06                   |  |  |  |
| Chemical reactions brought abou   | Chemical reactions brought about by the light energy of the sun. The reaction of nitrogen oxides with hydrocarbons in the presence of sunlight to form ozone is an example of a photochemical reaction.  |                              |   |                   |                                |                             |                            |  |  |  |
| Abiotic depletion potential for non-fossil resources (ADP-elements) kg Sb eqv                       | 6.2E-07  | 8.6E-09                      | 2.1E-09   | 0                 | 1.5E-10                        | 2.9E-09                     | -5.8E-09                   |  |  |  |
| Abiotic depletion potential for fossil resources (ADP-fossils) MJ                                   | 8.1E+00  | 1.4E+00                      | 1.9E-01   | 0                 | 2.5E-02                        | 1.1E-01                     | -6.5E-01                   |  |  |  |
| Consumption of non-renewable resources, thereby lowering their availability for future generations. |  |                              |   |                   |                                |                             |                            |  |  |  |

### Resource use

|  | Production stage | Construction stage |          | Use stage | End-of-life stage |         |          |
|--|------------------|--------------------|----------|-----------|-------------------|---------|----------|
| Parameter  | A1-3             | A4                 | A5       | B1        | C2                | C4      | D        |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials MJ/FU         | 2.5E+00          | 7.9E-01            | 9.8E-01  | 0         | 1.4E-03           | 1.4E-02 | -3.6E-01 |
| Use of renewable primary energy resources used as raw materials MJ/FU  | 1.2E+00          | 0.0E+00            | -9.0E-01 | 0         | 0.0E+00           | 0.0E+00 | 0.0E+00  |
| Total use of renewable primary energy resources MJ/FU  | 3.7E+00          | 8.0E-02            | 7.0E-02  | 0         | 1.4E-03           | 1.4E-02 | -3.6E-01 |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials MJ/FU | 7.2E+00          | 1.4E+00            | 2.0E-01  | 0         | 2.5E-02           | 1.1E-01 | -6.7E-01 |
| Use of non-renewable primary energy resources used as raw materials MJ/FU  | 1.5E+00          | 0.0E+00            | -3.5E-03 | 0         | 0.0E+00           | 0.0E+00 | 0.0E+00  |
| Total use of non-renewable primary energy resources  | 8.8E+00          | 1.4E+00            | 2.0E-01  | 0         | 2.5E-02           | 1.1E-01 | -6.7E-01 |
| Use of secondary materials kg/FU   | 0.0E+00          | n/a                | 0.0E+00  | n/a       | n/a               | n/a     | n/a      |
| Use of renewable secondary fuels MJ/FU   | *                | *                  | *        | *         | *                 | *       | *        |
| Use of non-renewable secondary fuels MJ/FU   | *                | L.*                | *        | *         | *                 | *       | *        |
| Net use of fresh water<br>m <sup>3</sup> /FU   | 3.2E-03          | 9.3E-05            | 2.6E-04  | 0         | 1.5E-06           | 2.8E-05 | -2.4E-04 |

<sup>\*</sup> There are no renewable and no non-renewable secondary fuels used in A3. The minor use of secondary fuels as part of the background datasets is not accounted for.

## Waste categories

|                                 | Production stage | Construction stage |         | Use Stage | End-of-life stage |         |          |
|---------------------------------|------------------|--------------------|---------|-----------|-------------------|---------|----------|
| Parameter                       | A1-3             | A4                 | A5      | B1        | C2                | C4      | D        |
| Hazardous waste disposed kg     | 9.6E-07          | 6.6E-08            | 4.4E-09 | 0         | 2.2E-09           | 3.5E-09 | -1.2E-09 |
| Non-hazardous waste disposed kg | 5.8E-02          | 2.2E-04            | 1.5E-02 | 0         | 4.0E-06           | 5.6E-01 | -1.7E-03 |
| Radioactive waste disposed* kg  | 2.3E-04          | 1.8E-06            | 4.4E-06 | 0         | 3.1E-08           | 1.3E-06 | -9.5E-07 |

<sup>\*</sup> There is never radioactive waste from a ROCKWOOL plant (A3), but there might be small amounts associated with the secondary LCI datasets used for the upstream chain (A1 & A2), which are taken into account here.

## Output flows

|                                  | Production stage | oduction stage Construction stage |          | Use Stage | End-of-l | ife stage |     |
|----------------------------------|------------------|-----------------------------------|----------|-----------|----------|-----------|-----|
| Parameter                        | A1-3             | A4                                | A5       | B1        | C2       | C4        | D   |
| Component for re-use kg          | 1.46E-07         | n/a                               | 4.35E-09 | n/a       | n/a      | n/a       | n/a |
| Materials for recycling kg       | 2.57E-02         | n/a                               | n/a      | n/a       | n/a      | n/a       | n/a |
| Materials for energy recovery kg | 2.95E-05         | n/a                               | n/a      | n/a       | n/a      | n/a       | n/a |
| Exported energy<br>MJ            | n/a              | n/a                               | n/a      | n/a       | n/a      | n/a       | n/a |